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material is [MYLAR] polyurethane. Bottom surface 222 of 4-way stretchable material layer 220 is releasably attached to the railing or hand support system by releasable adhesive 224. Releasable adhesive 224 is affixed to and completely covers 4-way stretchable material layer 220 from edge to edge and provides releasable adhesion to the railing or hand support system. Releasable adhesive 224 provides secure adhesion to the railing or hand support system but may be removed with a minimal amount of effort by peeling wrap-around advertising surface 200 off the railing or hand support system. An example of a releasable adhesive is Flexicon® V-58.

In the Claims

Kindly cancel claims 1-10, 12-22, 24-33, 35-45, 47-57, 58-68 and 70-73.

Kindly amend claims 11, 23, 34, 46, 57 and 69 as follows:

11. (Amended) [A] grip as in claim 1] A grip comprising:
a skin layer having a top surface and a bottom surface;
a 4-way stretchable material layer with a stretchable top surface and a
stretchable bottom surface and wherein said 4-way stretchable material comprises
polyurethane [mylar.], said top surface of said stretchable layer adhered permanently to
said bottom surface of said skin layer; and
a releasable adhesive disposed on said bottom surface of said 4-way
stretchable layer.

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23. (Amended) [A grip as in claim 12] A grip comprising:

a skin layer having a top surface and a bottom surface;

a backing layer having a top surface and a bottom surface, said top surface of said backing layer permanently adhered to said bottom surface of said skin layer;

a 4-way stretchable material layer with a stretchable top surface and a stretchable bottom surface and wherein said 4-way stretchable material comprises polyurethane, [mylar.] top surface of said stretchable layer adhered permanently to said bottom surface of said backing layer; and

a releasably attachable adhesive permanently disposed on said bottom surface of said stretchable layer.

34. (Amended) [A method of manufacturing a safety grip as in claim 24] A method of manufacturing a safety grip comprising the steps of:

providing a skin layer having a top surface for gripping and a bottom surface;

applying a permanent adhesive to said bottom surface of said skin layer;

providing a 4-way stretchable layer having a stretchable bottom surface and a stretchable top surface and wherein said 4-way stretchable material comprises polyurethane, [mylar.] said top surface of said stretchable layer being permanently affixed to said bottom surface of said skin layer by said second permanent adhesive; and

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applying a releasable adhesive to said bottom surface of said stretchable layer for releasable adhesion to a hand support system.

46. (Amended) [A method of manufacturing a safety grip according to claim 35] A method of manufacturing a safety grip comprising the steps of:

providing a skin layer having a top surface for gripping and a bottom surface;

applying a permanent adhesive to said bottom surface of said skin layer;

providing a backing layer having a backing layer top surface and a backing layer bottom surface, said top surface of said backing layer affixed to said bottom surface of said skin layer by said permanent adhesive;

applying a second permanent adhesive to said bottom surface of said backing layer;

providing a 4-way stretchable layer having a stretchable bottom surface and a stretchable top surface and wherein said 4-way stretchable layer comprises polyurethane[mylar.], said top surface of said stretchable layer being permanently affixed to said bottom surface of said backing layer by said second permanent adhesive;
and

applying a releasable adhesive to said bottom surface of said stretchable layer for releasable adhesion to a hand support system.

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57. (Amended) [A system for providing a secure, safe, releasably attachable grip as in claim 48] A system for providing a secure, safe, releasably attachable grip on a railing comprising:

a railing having a length and cross-sectional circumference;

a 4-way stretchable layer having a inner layer and an outer layer and wherein said 4-way stretchable layer comprises polyurethane[mylar.], said inner surface of said 4-way stretchable layer releasably adhered to said railing;

a skin layer wrapped around said 4-way stretchable layer, said skin layer having an outer surface and an inner surface, said inner surface of said skin layer permanently adhered to said outer surface of said 4-way stretchable layer.

69. (Amended) [A system for providing a secure, safe, releasably attachable grip as in claim 58] A system for providing a secure, safe, releasably attachable grip on a railing comprising:

a railing having a length and cross-sectional circumference;

a 4-way stretchable layer having a inner layer and an outer layer and wherein said 4-way stretchable layer comprises [mylar.] polyurethane, said inner surface of said 4-way stretchable layer releasably adhered to said railing;

a backing layer wrapped around said 4-way stretchable layer, said backing layer having an outer surface and an inner surface, said inner surface of said backing layer permanently adhered to said outer surface of said 4-way stretchable layer;